

Section 2

Remote air valves



Function	Port size	Flow (Max) NI/min Individual mounting		Manifold mounting	Series			
			Inline	Sub-base non "plug-in"	Valve only - no base		Valve only - no base	
5/2 - 5/3	G1/8" - G1/4"	1000						400
<u> </u>						-		400
3/2	G3/4" - G1"	20000						67
5/2 - 5/3	G3/8" - G1/2"	3100						ISO 2
5/2 - 5/3	G1/2" - G3/4"	6200						ISO 3

Individual mounting			Series
	Inline	Sub-base non "plug-in"	

400

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ISO 2

ISO 3



Function	Port size	Flow (Max)	Individual mounting	Series
5/2 - 5/3	G1/8" - G1/4"	1000 NI/min	Inline	

- 1. Balanced spool, immune to variations of pressure, also provides high flow.
- 2. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 3. Wiping effect eliminates sticking.
- 4. Long service life.
- 5. Short stroke with high flow.



400

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# HOW TO ORDER

# SINGLE PRESSURE VALVES

Pilot air	5/2 Single operator	5/2 Double operator	5/3 Closed centre	5/3 Open centre	5/3 Pressure centre
	12 2 4 14 3 15 14	12 2 4 14 D T 3 15	12 2 4 14 14 14 14 14 14 14 14 14 14 14 14 14 14 1	12 2 4 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15	12 2 4 14 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15
G1/8"	411A-COJ-RA Mod 1493	421A-COJ-RA	451A-COJ-RA	461A-COJ-RA	471A-COJ-RA
G1/4"	411A-D0J-RA Mod 1493	421A-D0J-RA	451A-D0J-RA	461A-D0J-RA	471A-DOJ-RA

#### **DUAL PRESSURE VALVESS**

Port size	5/2 Double operator		
	$ \begin{array}{c c} 12 & 4 \\ \hline                                  $		
G1/8″	441A-COJ-RA		
G1/4"	441A-DOJ-RA		







Fluid: Compressed air, vacuum, inert gases

**Pressure range**: Single operator: vacuum to 6,7 bar Double operator: vacuum to 10 bar

Air signal pressure : Single oper.: 2.7 to 10 bar Double oper., 2 pos.: 1,3 to 10 bar, 3 pos.: 2,3 to 10 bar

**Lubrication**: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Not required, if used select a medium annine point libricant (between 80 C and 100 C)

Filtration: 40µ

 Temperature range :
 -18°C to 50°C

 Orifice :
 6.2 mm

 Orifice :
 6.2 mm

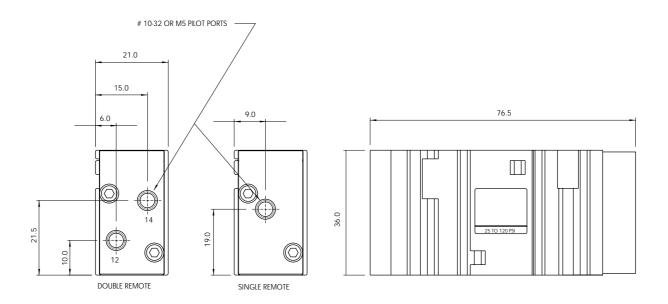
 Flow :
 1000 NI/min (Cv 1.0)

**Note**: Air signal must be ≥ main valve pressure

Option : • NPTF threads

DIMENSIONS

Dimensions shown are metric (mm)





# Remote air valves

Function	Port size	Flow (Max)	Individual mounting	Series
5/2 - 5/3	G1/8" - G1/4"	1000 NI/min	Sub-base non "plug-in"	

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure, also provides high flow.
- 2. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 3. Wiping effect eliminates sticking.
- 4. Long service life.
- 5. Short stroke with high flow.



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# HOW TO ORDER

#### SINGLE PRESSURE VALVES

Port size	5/2 Single operator	5/2 Double operator	5/3 Closed centre	5/3 Open centre	5/3 Pressure centre
	12 2 4 14 14 3 15 15 15 15 15 15 15 15 15 15 15 15 15	12 2 4 14 14 3 15 15 15 15 15 15 15 15 15 15 15 15 15	12 2 4 14 14 II	12 2 4 14 I	12 2 4 14 14 14 13 15 15 15 15 15 15 15 15 15 15 15 15 15
Valve less base	413A-00J-RA	423A-00J-RA	453A-00J-RA	463A-00J-RA	473A-00J-RA
G1/8"	413A-CAJ-RA Mod 1493	423A-CAJ-RA	453A-CAJ-RA	463A-CAJ-RA	473A-CAJ-RA
G1/4"	413A-DAJ-RA Mod 1493	423A-DAJ-RA	453A-DAJ-RA	463A-DAJ-RA	473A-DAJ-RA

# DUAL PRESSURE VALVESS

Port size	5/2 Double operator	
G1/8"	443A-CAJ-RA	
G1/4"	443A-DAJ-RA	

#### OPTIONS

423A-C**A**J-RA

- B for base with flow controls







Options :

Fluid: Compressed air, vacuum, inert gases

Pressure range: Single operator: vacuum to 6,7 bar Double operator: vacuum to 10 bar

Air signal pressure: Single oper.: 2.7 to 10 bar Double oper., 2 pos.: 1,3 to 10 bar, 3 pos.: 2,3 to 10 bar

**Lubrication :** Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration : 40µ

Temperature range : -18°C to 50°C

Orifice: 6.2 mm

Flow: 1000 NI/min (Cv 1.0)

Note : Air signal must be ≥ main valve pressure

NPTF threads

Spare parts : • Valve to base pressure seal: 16525 • Valve mounting screw (x2): 35043

• Flow control assembly (x2): N-04001

# DIMENSIONS Dimensions shown are metric (mm) #10-32 pilot port 91.7-55.0 19.05 STOCK REF DOUBLE REMOTE SINGLE REMOTE 1/8" - 27 N.P.T.F. 1/4" - 18 N.P.T.F. TYPICAL - 31.0-- 20.0-OPTIONAL FLOW CONTROLS 82.5 -ф 亩 14 9.5 REF. 28.10 33.1 38.1 ◍ 4.30 DIA. (2) 5.0 - MIG. HOLES 53.00

Individual mounting		
Inline		_

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Function	Port size	Flow (Max)	Individual mounting	Series
3/2	G3/4" - G1"	20000 NI/min	Inline	

Balanced spool, immune to variations of pressure.

- 2. Powerful return forces thanks to the combiantion of mechanical and air springs.
- 3. Bonded spool with munimum friction, shifting in a glass like finished bore.
- 4. Wiping effect eliminates sticking.
- 5. Long service life.



400

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ISO 3

#### HOW TO ORDER

Port size	Pilot air	Single (	Operator	Double (	Operator
		NO Valve	NC Valve	NO Valve	NC Valve
		10 2 12 d	10 2 12 WW 7 1 12	10 2 12 12 V3 01	10 2 12 Q
G3/4"	Internal	67A-C3-CRA-RA	67A-A3-CRA-RA	67A-D4-CRA-RA	67A-B4-CRA-RA
G1"	-	67A-C3-DRA-RA	67A-A3-DRA-RA	67A-D4-DRA-RA	67A-B4-DRA-RA
G3/4"	External	67A-C3-CRB-RE	67A-A3-CRB-RE	-	-
G1″	-	67A-C3-DRB-RE	67A-A3-DRB-RE	-	-

Note: Designation 'RE' required on remote air models with main valve pressures of vacuum to 1,3 bar.

'RE' provides an external pilot and should have a pressure range of 1,3 - 5 bar. Since the external pilot supplies the air spring, it must not exceed the remote air pilot pressure.







Fluid:

Compressed air, vacuum, inert gases

Pressure range: Vacuum to 10 bar

Air signal pressure : 1.3 to 10 bar (must be ≥ main valve pressure)

**Lubrication**: Not required, if used select a medium aniline point lubricant (between 180°F to 210°F)

Filtration: 40 µ

Temperature range : -18°C to +50°C

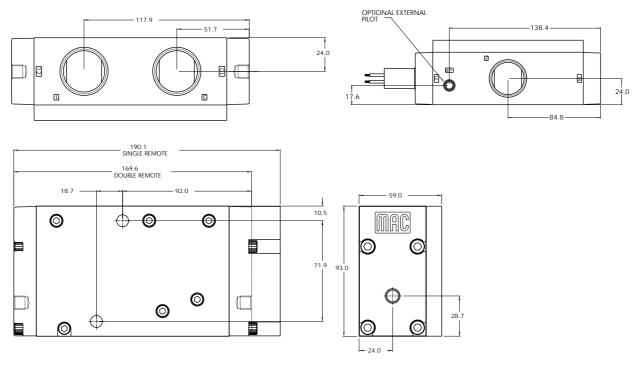
Orifice : 26.8 mm

Flow: 3/4": 14500 NI/min (Cv 14.5) - 1": 20000 NI/min (Cv 20.0)

Options : • NPTF threads

# DIMENSIONS

Dimensions shown are metric (mm)



Individual mounting		
Valve only - no base		
	400	
Manifold mounting	67	
Valve only - no base	ISO 2	



Function	Port size	Flow (Max)	Individual/Manifold mounting	Series
5/2 - 5/3	G3/8" - G1/2"	3100 NI/min	Valve only - no base	

1. Balanced spool, immune to variations of pressure.

- 2. Powerful return forces thanks to the combination of mechanical and air springs.
- 3. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 4. Wiping effect eliminates sticking.
- 5. Long service life.



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# HOW TO ORDER

#### SINGLE PRESSURE MODELS

Air spring	5/2 Single operator	5/2 Double operator	5/3 Closed centre	5/3 Open centre	
	14 15 T T T T T T T T T T T T T T T T T T T	14 	14 4 2 12 12 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15	14 4 2 12 12 D T V V T V T G V V T	
Internal	MV-R2A-BACF	MAY DOA DDAY	MV DOA DEAV	MV-R2A-BFAK	
External	MV-R2A-BACG	MV-R2A-BBAK	MV-R2A-BEAK		
DUAL PRESSURE MODELS					
Air spring	5/2 Single operator	5/2 Double operator	5/3 Open centre	5/3 Pressure centre	
	14 	14 4 2 12 	14 4 2 12 	14 4 2 12 12	
Internal port #3	MV-R2A-BCCH				
Internal port #5	MV-R2A-BCCJ	MV-R2A-BDAK	MV-R2A-BHAK	MV-R2A-BGAK	
External	MV-R2A-BCCG	·			

Note: ISO series, valve and base are ordered separately, click here for base code.







Fluid: Compressed air, vacuum, inert gases

Pressure range : Vacuum to 10 bar

Air signal pressure : Single/double operator: 1,3 to 10 bar 3 position: 2 to 10 bar

**Lubrication**: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40

Temperature range : -18°C to +50°C

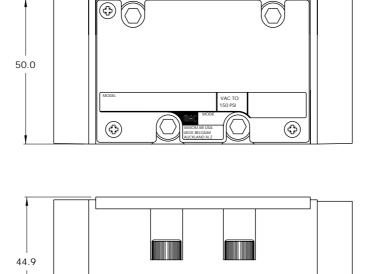
Orifice: 10,6 mm

Flow (at 6 bar, ΔP=1bar) : G3/8": 2800 NI/min – G1/2" : 3100 NI/min (Cv 3,1)

Spare parts : • Valve to base pressure seal: 16576 • Valve mounting screws (x4): 35413

# DIMENSIONS

Dimensions shown are metric (mm)



102.4

Individual mounting	Series
Valve only - no base	
	400
Manifold mounting	67
Valve only - no base	ISO 2
	ISO 3

Function	Port size	Flow (Max)	Individual/Manifold mounting	Series
5/2 - 5/3	G1/2" - G3/4"	6200 NI/min	Valve only - no base	

- 1. Balanced spool, immune to variations of pressure.
- 2. Powerful return forces thanks to the combination of mechanical and air springs.
- 3. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 4. Wiping effect eliminates sticking.
- 5. Long service life.



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# HOW TO ORDER

#### SINGLE PRESSURE MODELS

External

Air spring	5/2 Single operator	Dou	5/2 ble operator	5/3 Closed centi	re	5/3 Open centre
	14 15 5\v01\v01\v03	14 		14 4 2 12 12 12 12 12 12 12 12 12 12 12 12 1		14 2 12 12 12 12 12 12 12 12 12 12 12 12 1
Internal	MV-R3A-BACF	MV-R3A-BBAK		MV-R3A-BEAK		MV-R3A-BFAK
External	MV-R3A-BACG					
DUAL PRESSURE MODELS						
Air spring	5/2 Single operator	Dou		5/2 Double operator		5/3 Pressure centre
	14 	14 		<b>1</b>		14 4 2 12 12
Internal port #3	MV-R3A-BCCH					
Internal port #5	MV-R3A-BCCJ		MV-R3	A-BDAK		MV-R3A-BGAK

Note: ISO series, valve and base are ordered separately, click here for base code.

MV-R3A-BCCG







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 10 bar

Air signal pressure : Single/double operator: 1,3 to 10 bar 3 position: 2 to 10 bar

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40

Temperature range : -18°C to +50°C

Orifice: 24 mm

Flow: G1/2": 5400 NI/min (Cv 5,4) – G3/4" : 6200 NI/min (Cv 6,2)

Spare parts : • Valve to base pressure seal: 16614 • Valve mounting screws (x4): 35451

# DIMENSIONS

Dimensions shown are metric (mm)

